

## PRODUCT DESCRIPTION

2 component, unsaturated polyester mastic adhesive for marbles and natural stones. Product can be highly polished and pigmented. Easy mix and spreading. Product binds to material, surface pores and cavities creating strong bondage. Indicated for filling, bonding and repairs on marbles and porous natural stones. Fast hardening when part B is added. Resistant to general chemical substances such as: oils, greases, detergents and solvents. Available in liquid and solid versions.

## APPLICATION SURFACES

Indicated for porous stones, granites and marbles.

## CHEMICAL AND PHYSICAL PROPERTIES

	SOLID	LIQUID
ASPECT:	Thixotropic	Liquid
COLOUR:	See available colours	See available colours
ODOUR	Characteristi	Characteristi
SPECIFIC WEIGHT @ 20°C:	1,65 +/- 0,05	1,76 +/- 0,05
SOLUBILITY':	Insoluble	Insoluble
PH:	N.A.	N.A.
STORAGE AT 20°C:	24 months in original packaging	



## HOW TO USE

ALWAYS TEST PRODUCT FIRST following below indications, before proceeding with complete product application. Ensure that surfaces to be treated are completely dry and clean, free of dirt, dust, grime and surface incrustations.

### Application:

1. Remove the required amount of part A in weight and add 2% of the part B hardener (100:2-3%) and mix thoroughly so to obtain a homogeneous mass..
2. Apply to area using a spatula, apply evenly product to the substrate to glue or fill.
3. Allow to dry (gel time 6-8 minutes @20°C) completely.

**Notes:** During colder periods, it is possible to increase part B up to 3%. Adhesive and surface can be polished after 2 hours. On highly porous materials, we suggest a second application of product. Product can be coloured using specific pigments. (approx. 1% of colour). Do not add more than 2% of pigment to avoid to compromise the adhesive strength. Product workability at 20°C is 3 – 15 minutes. Maintain product in its original container/packaging. Always test product first. For further information refer to the technical data sheet.

## RECOMMENDATIONS

Using more than 4% hardener may compromise the adhesive strength, working time and colour. Mix small quantities per time. Do not put unused glue back in the can. Polyester resins can be used for external applications, however subject to different atmospheric conditions, product may lose over time its chemical and mechanical characteristics. Using less than 1% hardener or using product in cold conditions (under 5°C), will slow down the hardening process. Room and surrounding temperatures are an important factor when using mastics. Products characteristics may vary based on temperature. Before use, read completely product label, technical data sheet and safety data sheet.

## COLOUR CHART



**ATTENTION:** Read completely the product label before proceeding with product use. Maintain product in its original container/packaging. Do not disperse packaging in the environment and dispose of separately in accordance with local regulations. Keep out of the reach of children. Always test product first on a small hidden area so to verify final results and product compatibility with material. Product may darken and change the original colour on certain materials. Product does not protect from acid-based substances. While using the product wear indicated protective PPE and clothing and read completely the safety data sheet.

The present information supersedes and replaces all previous versions. All data indicated in this document are the results of tests and experiments carried out in our laboratories and through reliable operators within the stone business and have to be considered reliable. However, because of the many external and surrounding factors which can influence the final results, the information here reported does not constitute an implicit or a formal guarantee. The end user will undertake the full responsibility in the usage of the product, making sure to test first the product and to experiment with the product as a preventive measure so to understand its full and final characteristics. Bellinzoni has to right to modify any information mentioned on this document, at any time and without notice. Bellinzoni is the sole owner of all trademarks and logos indicated in this document and to copy or modify in part without permission can infringe property rights. Bellinzoni will not be held responsible for its incorrect use and will follow legal percussions as of current law.