



## Surface Treatment Enamel 400 ml (V400PAST)

**SURFACE TREATMENT** - This paint is designed to be used as the base coat for a finishing enamels. It provides a strong base to ensure the perfect adhesion of the enamel spray on difficult surfaces such as plastics and metals. It protects metal surfaces from rust. On cars it covers small imperfections and scratches. Clean carefully the surface before application and shake vigorously the can. It dries on touch in roughly 15 minutes and dries fully in roughly 22 hours. For overcoating are required at least 24/48 hours. After use, it's advisable to spray for 2/3 seconds with the can upside down, to avoid the block of the nozzle.

### Technical Specifications:



|   |  |
|---|--|
| Quantity  | 400 ml   |
| Aspect  | Tin-Plate can containing under pressure fluid  |
| Chemical nature   | Acrylic  |
| Colour  | Various  |
| Odour   | Characteristic of solvent  |
| Relative density at 20°C  | 0,71 ÷ 0,75 g/ml   |
| Flash point   | Und. 0° C extremely flammable  |
| Writes on spray bottom  | Barcode, Batch date, product name  |
| Pressure  | at 20°C 5,5 ± 0,5 bar  |
| Pressure  | at 50°C 8,0 ± 0,5 bar  |
| Viscosity Ford cup  | from 10" to 15"  |
| Dry residual in spray   | from 12% to 15%  |
| Gloss   | From 7 to 80 Gloss (Glossmeter angle 60°)  |
| Thickness 1 coat  | 13-24 Micron   |
| Drying time T=20°C:   | Out dust: 15-30 minutes<br>Dry to touch: 15-30 minutes<br>Dry in full depth: 22 hours<br>Overcoating Interval: 22/48 hours |
| Security cap child-proof patented and registered                                |  |
| Token and ring with color reference   |  |
| Check the color and/or product type on the cap and/or on the bottom of the can. |  |

**Product subject to directive C.O.V.**

Subcategory: Special finishes  
Limit value COV: 840 g/Liter

**FIELDS OF APPLICATION**

Metal surfaces as iron, aluminum, steel, glass and plastics, bodywork.  
Apply at room temperature: Min 5°C – Max 35°C.

**HOW TO USE:** clean accurately the surface. The surface must be completely dry and then choose the right product to satisfy your needs:

Iron surfaces: Enamel anti-rust V400PAST.1, V400PAST.1/ECO V400PAST.9, V400PAST.10, V400STUCCO

Plastic surfaces: Anchor primer for plastics V400PRIMER.2/ECO

## INSTRUCTIONS FOR USE:

- Vigorously shake the can for at least 1 minute, until you hear the inner marbles move freely. It is also suggested to occasionally shake the cylinder even during use;
- Carefully clean the surface before application;
- Test in a hidden area to verify compatibility of the surface with the paint.



Remove the secure/safety seal on cap to open the spray.

### EROGATORE PRODOTTI VERNICIANTI BIANCO/ROSSO WHITE/RED PAINTING PRODUCTS ACTUATOR



- **Erogazione: Lineare**  
Dispensing: Linear
- **Quantità prodotto erogato: Media**  
Quantity product dispensed: Medium
- **Tipo di erogazione: Cono medio**  
Dispensing type: Medium cone
- **Tipo di spruzzo: Nebulizzato**  
Spray type: Nebulized

## SPRAY:

- Apply a first hand/coat light to improve coverage and adherence, to reduce the possibility of dropping. Apply from a distance of 20 cm;

- After a few moment apply a second horizontal hand/coat immediately followed by a third vertical hand-coat;  
- Let dry a few minutes;

- After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the actuator;

- After 24h, proceed with the normal use of painted piece.

### EROGATORE PRODOTTI VERNICIANTI NERO/BIANCO BLACK/WHITE PAINTING PRODUCTS ACTUATOR



- **Erogazione: Lineare**  
Dispensing: Linear
- **Quantità prodotto erogato: Media**  
Quantity product dispensed: Medium
- **Tipo di erogazione: Cono medio**  
Dispensing type: Medium cone
- **Tipo di spruzzo: Nebulizzato**  
Spray type: Nebulized

## MODALITY OF STORAGE

Before using: stock the product in a dry location and don't stock it with a temperature under 5°C and over 45°C, after the use, keep containers closed. In the original package, the product can be conserved for 24 months (warranty). The product doesn't expire.

After the first usage: conserve in a fresh and dry location, away from hot spring. Keep out of reach of children.

This information, even if reliable, must be considered only approximate. We are not responsible for the wrong use of the product, or the violation of any license. Before using, the users should verify the suitability of the product for its specific use.

**BEFORE USE, CONSULT THE SAFETY DATA SHEET OF THE PRODUCT**