



Finishes Bodywork Enamel

FINISHES BODYWORK – It's a professional enamel spray ideal for the painting of rims wheels of motor-cycles and cars (CAR). Thanks to its textured / embossed finish, this special paint is specific for repainting or renewing bumpers, side panels and spoilers (FAS).



Technical Specifications:

| | |
|---|---|
| Quantity | 400 ml |
| Aspect | Tin-Plate can containing pressurized liquid |
| Chemical Nature | Acrylic |
| Color | Various – color card |
| Odor | Typical of solvent |
| Relative density at 20°C | 0,73 ÷ 0,77 g/ml |
| Flash point | Extremely Flammable < 0° C |
| Writes under the bottom | Barcode, batch date, product name |
| Pressure | at 20°C 5,5 ± 0,5 bar |
| Pressure | at 50°C 8,0 ± 0,5 bar |
| Viscosity Ford Cup | 12"-15" |
| Dry Residual inside can | 12.5% - 15% |
| Gloss | 7 - 70 Gloss (glossmeter angle 60°) |
| Thickness 1 layer | 13 - 24 Micron |
| Drying times T=20°C: | Dry out dust 15 minutes |
| | Dry on touch 30 minutes |
| | In depth 24 h |
| Child-proof safety cap | |
| Colored Token and ring | |
| Check the color and the product type on the cap or the bottom of the can. | |

Product under V.O.C. regulation
Sub-category: special finish
Edge value of VOC: 840 g/Litro

APPLICATION:

Metal surfaces such as iron, aluminum, steel, sheet metal, body parts end plastics (FAS).

HOW TO USE:

Carefully clean and sand the surface to help increase adhesion of the product. The surface must be completely dry before applying the product, use the product at a humidity rate not higher than 80%, then select the right product for your specific application (FAS or CAR).

Apply the correct primer for both surface and product:

Apply V400PRIMER1 for wheels and rims, after 48 hours apply V400CAR1

Apply V400PRIMER2 for rims, bumpers and other plastic materials, after 48 hours apply V400FAS1-3

HOW TO USE:

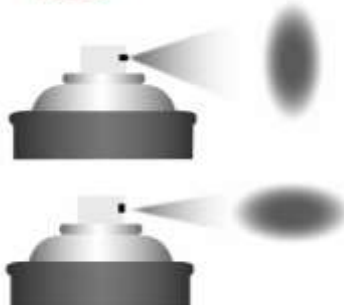
- Vigorously shake the can for at least 1 minute, until you hear the inner marbles move freely. It is also suggested to occasionally shake the cylinder even during use;
- Carefully clean the surface before application;
- Test in a hidden area to verify compatibility of the surface with the paint.



Remove the secure seal on the cap, to open the spray



- **Erogazione:** Lineare
Dispensing: Linear
- **Quantità prodotto erogato:** Medio
Quantity product dispensed: Medium
- **Tipo di erogazione:** Cono medio
Dispensing type: Medium cone
- **Tipo di spruzzo:** Nebulizzato
Spray type: Nebulized



- **Erogazione:** Orientabile
Dispensing: Adjustable
- **Quantità prodotto erogato:** Medio
Quantity product dispensed: Medium
- **Tipo di erogazione:** //
Dispensing type: //
- **Tipo di spruzzo:** Nebulizzato
Spray type: Nebulized

SPRAY:

- Apply a first hand / coat light to improve coverage and adherence, to reduce the possibility of dropping. Apply from a distance of 20-30 cm;
- After a few moments apply a second horizontal hand/coat immediately followed by a third vertical hand / coat;
- Let dry a few minutes;
- After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the actuator;
- After 24h, proceed with the normal use of painted piece.

MODALITY OF STORAGE

Before using: stock the product in a dry location and don't stock it with a temperature under 5°C and over 45°C, after the use, keep containers closed. In the original package, the product can be conserved for 24 months (warranty). The product doesn't expire.

After the first usage: conserve in a fresh and dry location, away from hot spring. Keep out of reach of children.

This information, even if reliable, must be considered only approximate. We are not responsible for the wrong use of the product, or the violation of any license. Before using, the users should verify the suitability of the product for its specific use.

BEFORE USE, CONSULT THE SAFETY DATA SHEET OF THE PRODUCT